

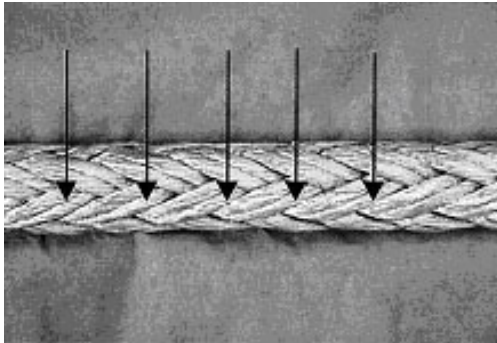


## Brummel Lock Splice

This is one of the best splices for Donaghys' Ocean 12 (12 strand) ropes. In this type of splice the rope crosses itself and forms a lock. The rope will not slip out of the splice during loading.

### Step 1

Estimate 35 braidings for the splice. The photo shows five braidings.



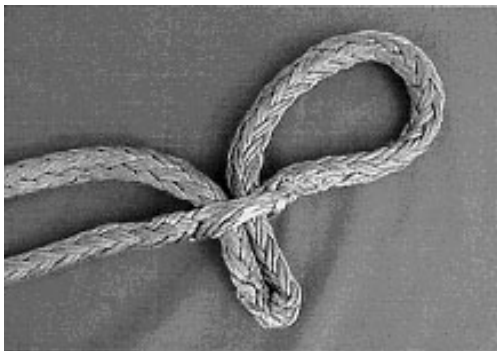
### Step 2

Open the rope where the eye starts to mark the size of the eye.



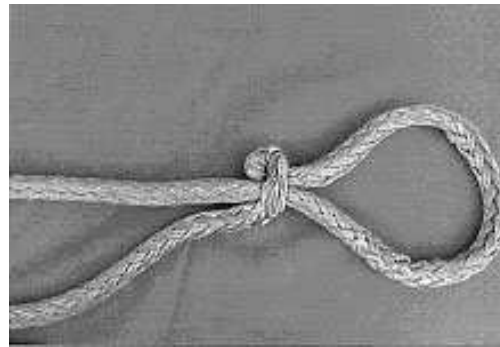
### Step 3

The longer end is pulled through the shorter end.



### Step 4

Pull the end all the way through until the rope is through itself.



### Step 5

Even out the strands in the opening.



### Step 6

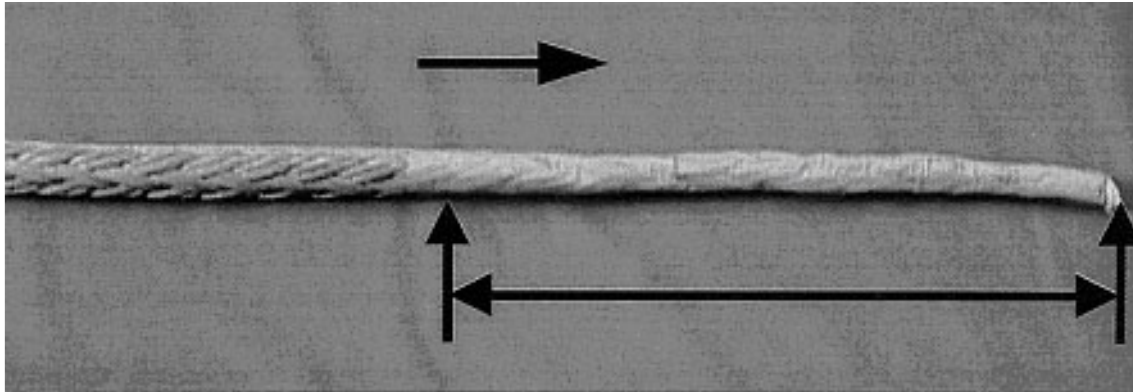
The shorter end is pulled through and forms a lock.





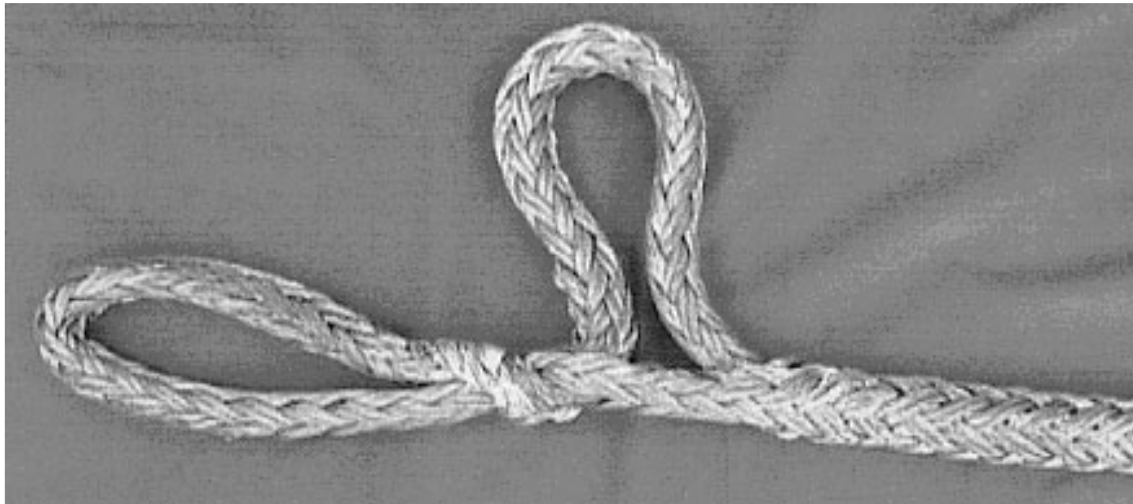
**Step 7**

The rope's end is tapered down to a very thin end.  
Tapering should be about 20-30 times the diameter of the rope.



**Step 8**

To finish the splice the end is threaded into the centre of the rope.  
Begin to thread four braidings from the lock.



**Step 9**

The finished splice should look like this.

